



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D119-796-021
Job Sheet 168780-B



Part No: D119-796-021

Job Qty: 1 ea

Part Name: AW119 Standard Landing Gear Assembly - Standard OEM Protection



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/22/17

Job Tracking No:

Due Date: 12/29/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Agustawestland Philadelphia Corp (CAGUS02)

3050 Red Lion Road Philadelphia, PA, 19114 USA ph:(215) 281-1400 fx:(215) 281-0447.

Note: DWG D119-796-021 REV A, IIN-D119-796 REV F IPP REV:A NEW ISSUE 15-05-012 JLM VERIFIED BY:DD
IPP REV:B 15.08.25 AS PER IIN REV.E DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/28/17	0.00	0.00	Start Up Stores/Pkg-1		2017-12-14 JSL
100	Packaging	1 pcs		12/28/17	0.00	0.00	Packaging1		
110	HandFinish	1 pcs		12/29/17	0.00	6.25	HandFinish4		DAS 38
120	QC	1 pcs		12/29/17	0.00	0.00	QC5		8-89
130	Packaging	1 pcs		12/29/17	0.00	0.00	Packaging3		
140	QC21-FG	1 Ea		12/29/17	0.00	0.00	QC21		

Part Op 100 - Photocopy bluefile and create labels as per PPP D119-796-021 chg 003/ D119-646-041 paperwork

Descriptions: 110 - ASSEMBLE AS PER DWG AND NOTES 8,9,10,11 ASSEMBLE WITH PROSEAL BATCH: _____ 2-INSTALL
DECAL D2729-4

130 - Identify and pack for shipping as per PPP D119-796-021 Location: _____ PPP Rev: _____

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN3C46A 5020388	8	223	0	0
	AN3C50A 5020388	16	78	0	0
	AN4C6A 5020385	24	266	0	0
	D2652 5020388	48	714	0	0
	D3407-041 5011996	2	23	0	0
	D3417-5 5020381	4	44	0	0
	D3456-1 5020370	2	163	0	0
	D3672-3 5020369	48	652	0	0
	D3672-7 5020367	48	67	0	0
	D3883-1	2	6	0	0
	D3883-2 5020381	2	8	0	0
	D3884-1 5020381	2	9	0	0
	D3884-2 5020381	2	16	0	0
	D3886-041 5020383	4	23	0	0
	MS21043-3 5020362	24	651	0	0
	MS21043-4 5020362 X6	26	740	0	0
	MS21043-5 5020357	8	137	0	0
	MS21250-05048 5020358	8	79	0	0
	MS21920-28 5020357	2	121	0	0
	NAS1149C0332R 5020356	24	3,215	0	0
	NAS1149C0432R 5020355	48	964	0	0
	5023650				
	5020381				
	5023004				
	5026292				
	5026293				
	5025206				
	5025889				
	5022071				
	EMI 38402-3 V20				

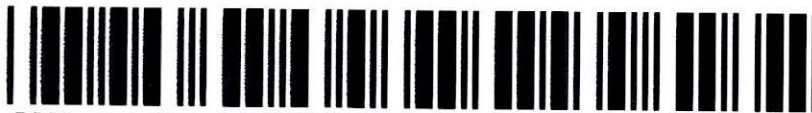
110-HandFinish	NAS1149C0532R	S020354	16	252	0	0
	D119-646-041	S016132	2	9	0	0
	D119-796-151	S026662	1	0	0	0
	D119-796-251	S027090	1	0	0	0
Part Specifications						
Specifications could not be found.						

Plex 11/27/17 8:15 AM dart.quirion.sonia

DART
AEROSPACE
S027080

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



AW119 Standard Landing Gear Assembly – Standard OEM Protection

PART NO: D119-796-021

Revision:

Operation: Start up Operation

Change No: CHG003

Mfg Date: 12/28/17

Job No: 168780-B

Change Record

PAGE 1 OF 1

Part Number: D119-646-041

Description: REPLACEMENT STD SKIDTUBE w/ WEARPADS

[illegible]

Change Record

PAGE 1 OF 1

Part Number: D119-796-151

Description: CROSSTUBE INSTALLATION, FWD STD, WITH PEG STEPS

[illegible]

Change Record

PAGE 1 OF 1

Part Number: D119-796-251

Description: CROSSTUBE INSTALLATION, AFT STD, WITH PEG STEPS

[illegible]

